



**CS 80**  
**MAGNEO**  
Sliding door system

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Then everything will work automatically.

# CS 80 MAGNEO – An unrivalled automatic sliding door operator

**Outstanding user convenience and unique driving behaviour excel with the automatic sliding door operator CS 80 MAGNEO. Based on their linear induction technology, dormakaba designed an easy-to-handle operator system for many kinds of interior sliding doors.**

dormakaba's elegant Contur design is characteristic for the CS 80 MAGNEO. Thanks to its slender and linear construction in conjunction with two design versions, CS 80 MAGNEO perfectly matches the overall architecture of the building to harmonise with further integrated dormakaba solutions – both in the private and the public sector.

## Superior design

In order to meet the high aesthetic demands of interior design, CS 80 MAGNEO is available in two different and selectable surface finishes. In its standard version in anodised aluminium, the magnetic sliding door operator ensures visual unity with other products out of dormakaba's Automatic range. As an alternative, users may choose a stainless steel version in matt finish. This stainless steel surface finish perfectly matches dormakaba Glass applications to create visual unity and a harmonious overall look.

**NEW** Now available for double-leaf doors: For large opening widths the CS 80 MANGEO can be installed as a double-leaf system with the same functionality as the single-leaf version.

## Suddenly anything is possible

Thanks to the flexibility of this new system, the CS 80 MAGNEO opens up various fields of application – both in the private and the commercial sector. No matter if installed as an interior door, as an access door of a walk-in cup-board or as a prestigious entrance door to an office or practice, the CS 80 MAGNEO is extremely versatile. It is suitable for in-wall or on-wall mounting and may be realised as left- or right-handed versions. For professionals and the competent handyman, this automatic sliding door operator is straightforward to install and easy to operate, making it the preferred solution, especially for existing door systems which may be upgraded with the aid of the automatic CS 80 MAGNEO operator.

## Safe – CS 80 MAGNEO

In Low-Energy-Mode, extra-sensitive driving characteristics respond immediately to any obstacle, thereby ensuring excellent protection as the rule from a Low-Energy door in accordance with EN16005. DIN 18650 (German Industrial Standard) and ANSI (American

Standard) and BSI (British Standard), may be operated without sensors. When Full-Energy-Mode is activated at the operator, the CS 80 MAGNEO benefits from seamless integration with the dormakaba system. In this case, the CS 80 MAGNEO must be equipped with safety sensors from the dormakaba Automatic range of accessories. sensors from the dormakaba Automatic range of accessories.

## Functions

Whichever way you would like to open the door in a full-automatic way via motion detector, manually, via pushbutton or if you would like to adjust the door so that it is permanently open, the CS 80 MAGNEO already provides a large range of standard functions. It may be activated via push-button, radar motion detector, radio remote control, Push&Go, manually and adjusted to Permanent Open Function or Full-Energy-Mode (in Full-Energy Mode additional safety sensors are required).

**NEW** Also usable as a solution for barrier-free WC applications.

## Mounting

In many cases, mounting the CS 80 MAGNEO does not require any specialist knowledge. Comprehensive mounting and operating instructions mean that the mounting can be performed by a glass, metal or timber worker and even a competent handyman.



# Magnetic technology is silent – MAGNEO will give the proof

**A technology that is suitable for everyday business and that you hardly notice, thanks to its almost silent and reliable function.**

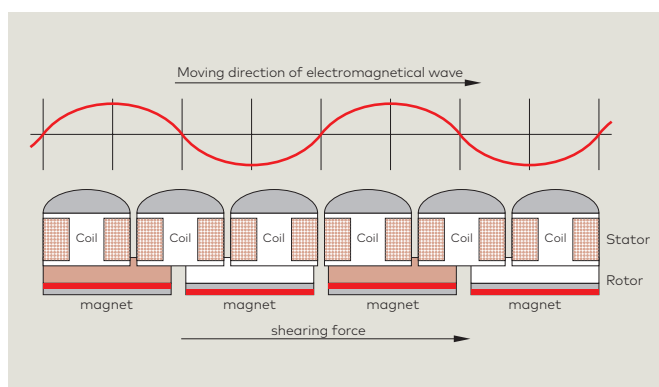
The CS 80 MAGNEO is driven magnetically by contactless shear wave from a linear DC motor – a movement that perfectly matches that of a sliding door.

The functional principle of the CS 80 MAGNEO is simple: Its silent operating behaviour makes the system especially suitable for areas where a low noise level is required: Everywhere.

## Technical specifications

<b>Operator length</b>	without cover	with cover
Length version LV1	1,750 mm	1,840 mm
Length version LV2	2,000 mm	2,090 mm
Length version LV3	2,250 mm	2,340 mm
<b>Operator lengths double-leaf version</b>	without cover	with cover
Length version LV1	3,600 mm	3,690 mm
Length version LV2	4,100 mm	4,190 mm
Length version LV3	4,600 mm	4,690 mm
<b>Operator height</b>		
With MANET single-point fixings		62 mm
With glass clamping rail		75 mm
With wooden door panel		75 mm
<b>Overall depth</b>		
On-wall mounting (without chuck flange)		63 mm
In-wall mounting (only operatorsprofil)		50 mm
<b>Operator weight</b>		
Length version LV1		8.6 kg
Length version LV2		9.4 kg
Length version LV3		10.2 kg
<b>Door leaf weight</b>		20–80 kg
<b>Speed</b>		0,2–0,6 m/s
The speed is calculated with the aid of the driving path and the door panel weight. During the commissioning, the system will adjust automatically in accordance with the prevailing standards and regulations.		
<b>Power supply</b>	220–230 V AC ± 10% 50/60 Hz	
<b>Fuse protection, by others</b>	10 A	

## The functional principle of MAGNEO



<b>Power consumption</b>	
Stand-by-mode	3,7 W
Automatic Function	max. 60 W
<b>Class of protection</b>	IP 20
<b>Temperature range</b>	0–40 °C
<b>Required operating conditions</b>	
Only suitable for dry environments	Relative humidity max. 93 % non-condensing
<b>Operating noise</b>	max. 55 dB(A)
Measured at test setup. The noise level depends on the door and the prevailing substructure.	
<b>Low-Energy-Mode</b>	●
<b>Full-Energy-Mode with safety sensor</b>	●
<b>Compliant with DIN 18650 and EN 16005, ANSI, BSI</b>	●
<b>Manufactured to ISO 9001</b>	●
<b>Connectable accessory</b>	
<b>Pushbutton, radio remote control and radio switch</b>	●
<b>Motion detector</b>	●
<b>External program switches</b>	●
<b>Safety sensors for main and secondary closing edge</b>	●
● = yes    ○ = optional	



# Self-service provides high comfort



The CS 80 MAGNEO is easy to handle. This automatic sliding door operator offers all important standard functions and various special functions for your convenience.

User comfort that will open doors for you: either in a full automatic way via motion detector, pushbutton (either with cable or wireless), radio remote control or with the aid of our smooth Push&Go Function. No matter how you open the door – all functions are freely selectable: the hold-open time, Permanent Open and automatic closing.

Very simple and simply beautiful!

## Series functions as standard



### Push&Go

The door opens as soon as the door is slightly pushed in opening direction by hand and closes automatically on expiry of the individually adjustable hold-open time.



### "SoftMotion" safety

The system is delivered in Low-Energy-Mode as standard so that the door will stop and reverse automatically on the slightest contact.



### Manual access

Although the CS 80 MAGNEO is a full-automatic operator, it may effortlessly be opened and closed manually in the event of a power failure.

## Plenty of accessories for those who want even more



### Pushbutton

The CS 80 MAGNEO is activated via pushbutton. The sliding door will close automatically as soon as the user has passed the door system.



### Radio remote control

A CS 80 MAGNEO operator with a BRC radio remote system may be opened and closed with the aid of a BRC-H radio remote control.



### Motion detector

A motion detector is suitable to open the CS 80 MAGNEO in a full-automatic way.



### Program switch












You may comfortably switch between the different operation modes (Automatic, Permanent Open and manual operation) with the aid of the internal program switch or the wall-mounted EPS-S3 program switch.

# The intelligent solution for barrier-free WC applications



There are varied requirements for barrier-free toilet facilities concerning to the different specifications for public and private spaces, particularly in terms of comfortable access, easy handling, whilst observing privacy and emergency solutions.

The dormakaba Sliding Door Operator CS 80 MAGNEO can be activated extremely easily, thus making it significantly more user-friendly for people with disabilities or limited mobility.

System components for this type of installation	Article No.	Framework programm for system components	Article No.
 <b>Disabled access button</b> Stainless steel button with symbol "wheelchair"	16717701170	 <b>Cover frame</b> single	05214233332
 <b>Push button "door open"</b> Stainless steel button with symbol "door open"	16717601170	 <b>Cover frame</b> double	05214333332
 <b>Push button "door lock"</b> Stainless steel button with symbol "locked/opened"	16718101170	 <b>Cover frame</b> triple	05214433332
 <b>Status display</b> Light signal red/green 24 V DC, white, concealed mounting, system 55	16713401170	 <b>Cover frame</b> quadruple	05214533332
 <b>Status-display</b> Light signal 24 V DC, LED status display red/green/white 24 V, luminosity according to DIN VDE 0834, part 1	05111631332		
 <b>Emergency stop push button</b> Push button with optical display of lock state, concealed mounting, system 55	056330500		
 <b>Central insert</b> Suitable for system 21 and system 55, concealed mounting	05157633332		

## Facility equipment

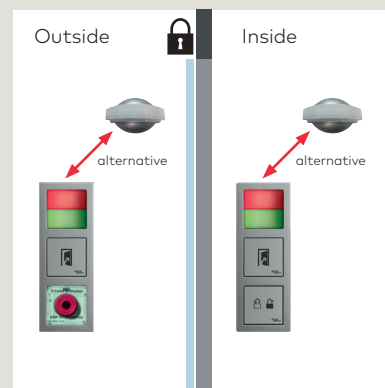
### Different requirements result in optimised solutions using the WC control unit

#### WC control unit in public spaces with locking device

The door is equipped with a CS 80 MAGNEO featuring a locking device. Flat pushbuttons for activation are mounted internally and externally. Internally there is also a flat pushbutton to control the locking device. For "engaged/vacant" displays, a status display (red/green) will be shown externally and internally. An emergency opening device

can be optionally mounted externally to allow the door to be opened quickly in an emergency. dormakaba also recommends integrating the barrier-free WC with an on-site emergency call system.

<b>WC vacant</b>	Externally-installed status display is green
<b>Entry</b>	Open door with button, door closes following pre-set hold-open time
<b>Locking device</b>	Activate the locking device button, the door locks mechanically and cannot be opened using the external button, status display changes from green to red
<b>Exit</b>	Door opens following activation of the locking device button, status display changes from red to green, door closes following pre-set hold-open time
<b>Emergency opening</b>	In case of emergency, the locking device can be released by activating an emergency switch or key switch, the door then opens automatically
<b>Safety</b>	The door is automatically unlocked in the case of a power failure and can be opened by hand

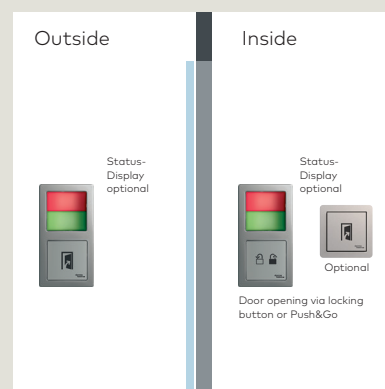


#### WC control unit in private spaces With keep-shut function

The door is equipped with a CS 80 MAGNEO without a locking device. Flat pushbuttons for activation are mounted both internally and externally. Internally there is also a flat pushbutton to activate the keep-close function. For "engaged/vacant" displays,

a status display (red/green) can optionally be mounted externally and internally.

<b>WC vacant</b>	Optional status display is green
<b>Entry</b>	Open door with button, door closes following pre-set hold-open time
<b>Locking device</b>	Activate locking device button, optional status display goes red, the door presses permanently shut and cannot be opened using the external button
<b>Exit</b>	Door opens following activation of the locking device button, status display changes from red to green, door closes after pre-set hold-open time
<b>Emergency opening</b>	In case of emergency, the door can be pushed open by hand from the outside. This requires a powerful push, and the door will automatically open up after 50 cm (Push&Go)
<b>Safety</b>	The door can be opened by hand in the case of a power failure



## CS 80 MAGNEO – Our modular system appears to be that simple. It is!

**CS 80 MAGNEO is a modular system consisting of door kits, cover and fixings kits, the CS 80 MAGNEO operator and accessories.**

**The system allows virtually any door to be configured as an automatic sliding door. The overview right illustrates which system components are required.**

The respective door kits contain all components that are required to mount the CS 80 MAGNEO operator onto the door panel for the prevailing way of mounting.

You will require an additional cover and fixing set if you want to mount the CS 80 MAGNEO operator on the wall.

The CS 80 MAGNEO operator is the basis for any application. It is available in three lengths in order to cover different door widths.

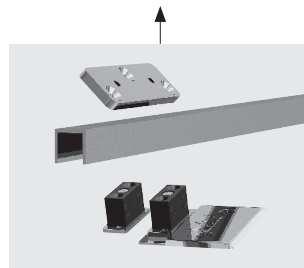
**Wooden door /  
frame door  
(on-wall)**



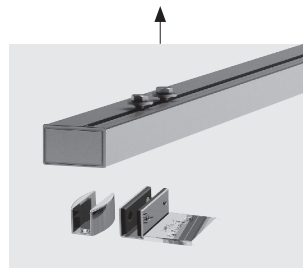
**Glass door /  
glass clamping rail  
(on-wall)**



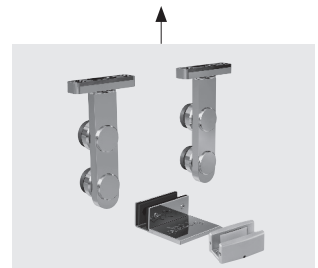
**Glass door / MANET  
single-point fixings  
(on-wall)**



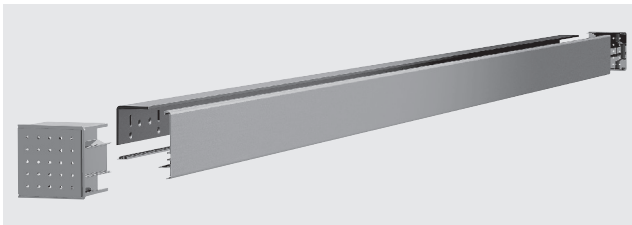
**Door kit for wooden  
door panel**



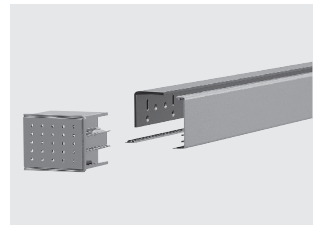
**Door kit glass  
clamping rail**



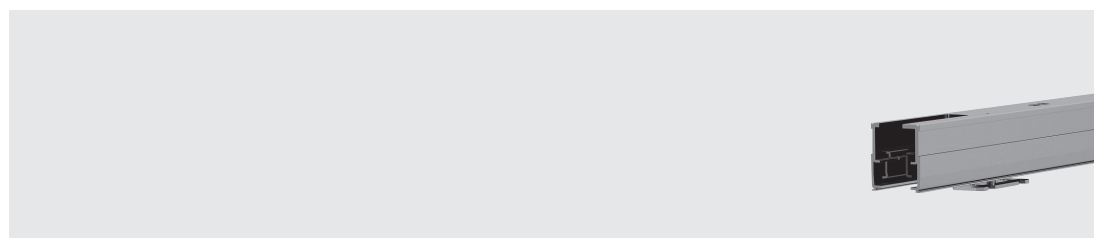
**Door kit  
MANET**



**Cover and fixing kit for wooden door panels and glass  
clamping rails**



**Cover and fixing kit  
for MANET**



**CS 80 MAGNEO operator** incl. set for in-wall mounting

You may choose the CS 80 MAGNEO in two different surface finishes:

- Standard version in anodised aluminium (E6/CO):  
To match automatic dormakaba access systems in different designs
- Version in matt stainless steel design:  
To meet other designs out of the dormakaba Glass product range



**Glass door /  
glass clamping rail\***  
(on glass wall)



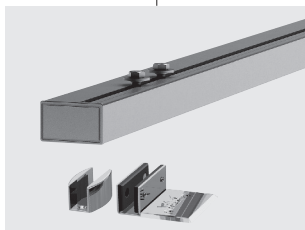
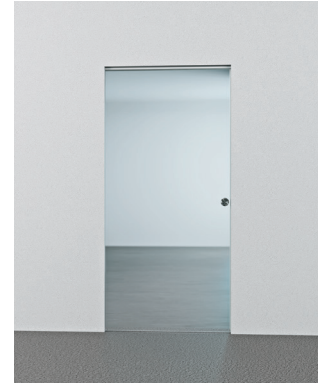
**Glass door / MANET  
single-point fixings\***  
(on glass wall)



**Wooden door /  
frame door**  
(in-wall)



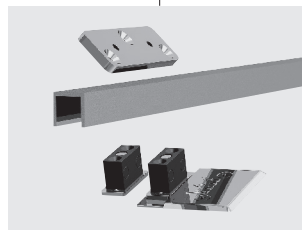
**Glass door /  
glass clamping rail**  
(in-wall)



**Door kit glass  
clamping rail**



**Door kit MANET**



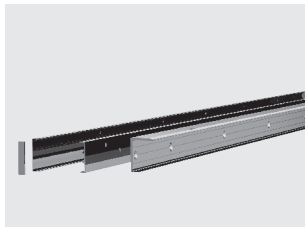
**Door kit for wooden  
door panel**



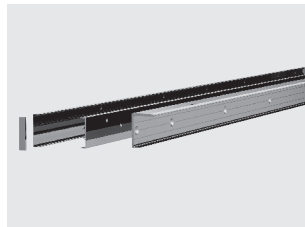
**Door kit glass  
clamping rail**

+

+



**Glass fixing system**



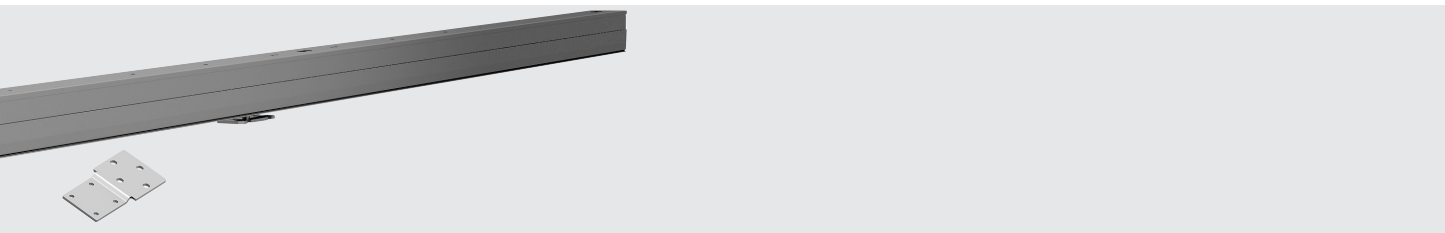
**Glass fixing system**

+

+

+

+



\* Planning and mounting by a specialist firm only.

**Ways of mounting**

- In-wall mounting (Aperture mounting)
- On-wall mounting (Surface mounting)

**Passage widths**

From 650 to 1,060 mm. The CS 80 MAGNEO operator, the fixing kit and cover kit as well as the glass clamping rail kit are available in three different lengths.

**Available door panel versions**

- Full-glass doors
  - Framed glass doors
  - Wooden doors (solid-leaf construction)
  - Metal doors
  - For door panel weights from 20 to 80 kg
- The door panel must be ordered separately.

**Activation of opening/closing cycle**

- Full-automatic via motion detector
- Via touch (Push&Go)
- Pushbutton
- Hand-held transmitter
- Locking device

## A folding ruler is enough to plan the single-leaf system



### Operator length and driving path

The length of the CS 80 MAGNEO operator depends on the length of the door's driving path (F) – which describes the distance the door has to cover for its opening or closing cycle. The respective formula is blindingly easy:

$$\text{Passage width DB} + \text{Door panel projection } A^B = \text{Driving path F}$$

We offer the CS 80 MAGNEO in three different lengths LV 1-3:

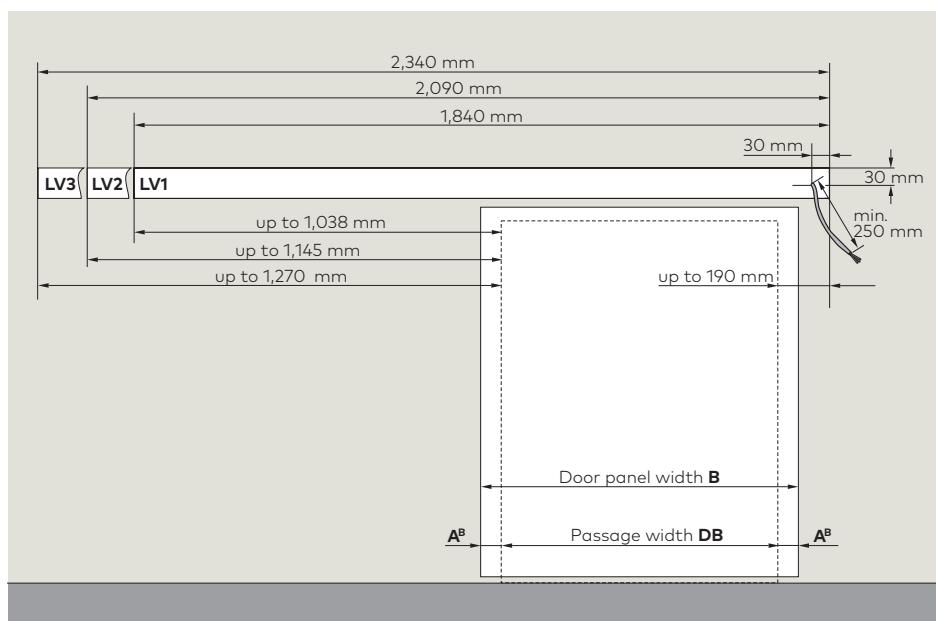
- LV1** for driving paths F of up to 875 mm,
- LV2** for driving paths F of up to 1,000 mm,
- LV3** for driving paths F of up to 1,125 mm.

### A<sup>B</sup> = door panel projection

The door panel projection is freely selectable. It may however not exceed 65 mm and is calculated with the aid of the passage width DB and the door panel width B:

$$(\text{Door width B} - \text{DB}) / 2 = A^B$$

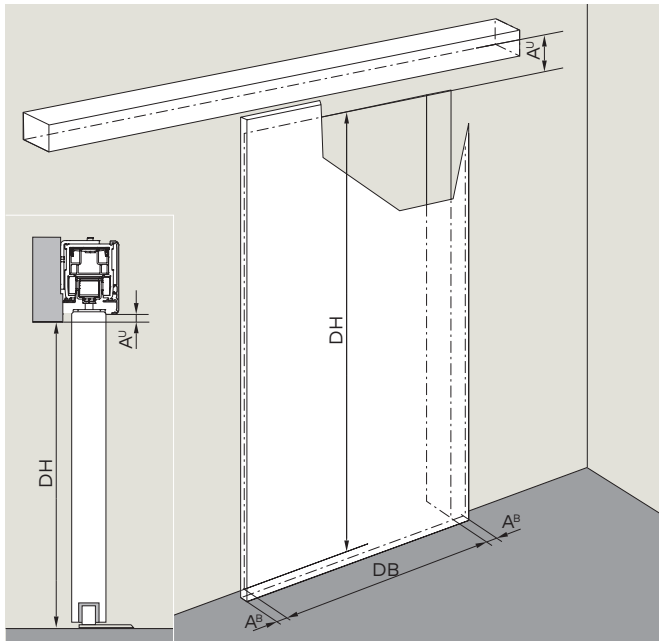
### Space requirement for operator including cover + end caps



The sliding door on the drawing opens to the left side, thus the power supply is connected on the right side of the door (mains connection 3 x 1.5 mm<sup>2</sup>). The power supply of door systems opening to the right thus has to be realised on the left side of the operator.

# Reach your target with the proper dimensions

## On-wall mounting



### Power supply

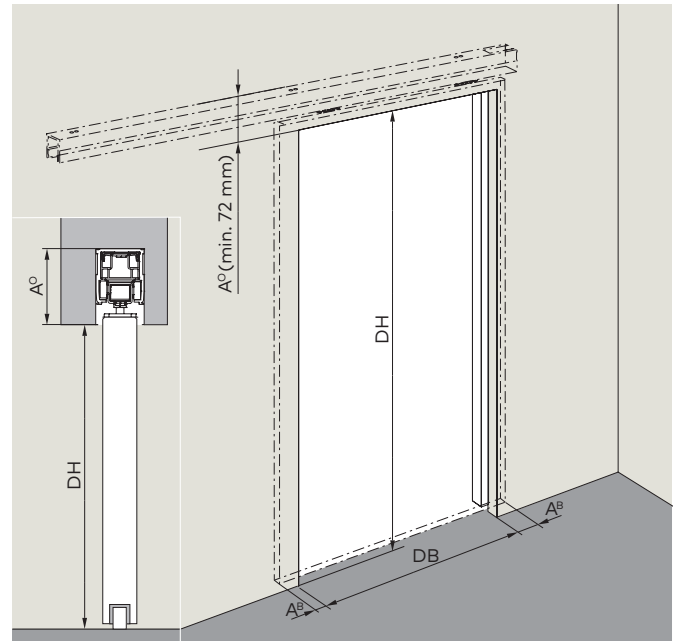
The opening direction of the sliding door determines where the power supply (mains connection) is connected at the CS 80 MAGNEO. The cable that comes out of the wall should at least be 250 mm long. See drawing at bottom of page 8.

### A<sup>u</sup> = Bottom edge of operator

A<sup>u</sup> describes the distance between the bottom edge of the CS 80 MAGNEO operator and the passage.

You may select the dimension according to your requirements and will require it when planning your CS 80 MAGNEO as an on-wall mounted version.

## In-wall mounting



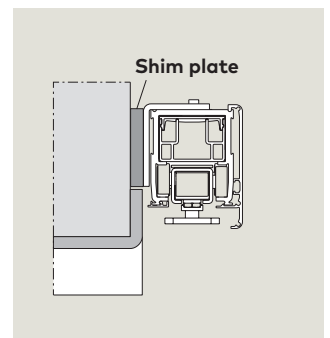
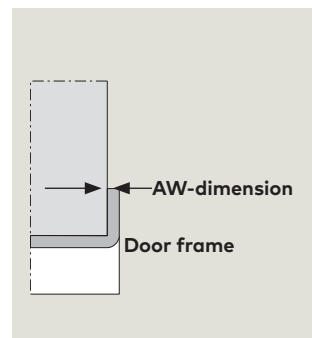
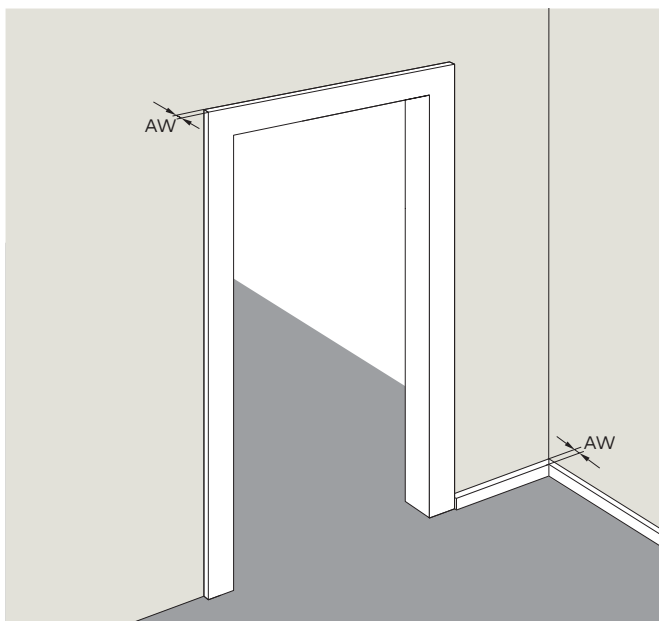
### DH & DB

The passage height DH and the passage width DB have to be determined when planning an automatic CS 80 MAGNEO sliding door system.

### A<sup>o</sup> = Upper edge of operator

A<sup>o</sup> describes the distance between the upper edge of the operator and the passage. You may select the dimension according to your requirements and will require it when planning your CS 80 MAGNEO as an in-wall mounted version.

## CS 80 MAGNEO systems with door frame or baseboard projection (AW-dimension)



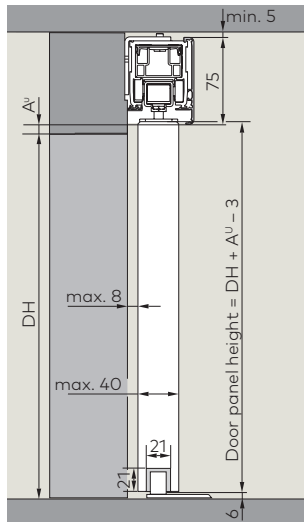
Is there a door frame or baseboard? If so, how big is the projection of the frame/baseboard with regard to the surface of the wall (AW) at its biggest point? In case the AW-dimension (projection) is bigger than 3 mm, you will have to shim the CS 80 MAGNEO operator. dormakaba offers a special shim plate for this purpose. In case the AW-dimension (projection) is bigger than 15 mm, the operator additionally has to be shimmed by others.

# That's all you need – Required installation dimensions

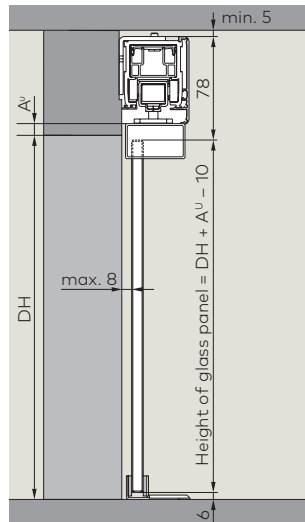
When planning an automatic CS 80 MAGNEO door system, you may for example start with the door panel in order to create a smooth look with regard to the passage or to use an existing door panel.

It is often reasonable to concentrate the planning on the fixing points of the operator as the fixing options provided by others are limited.

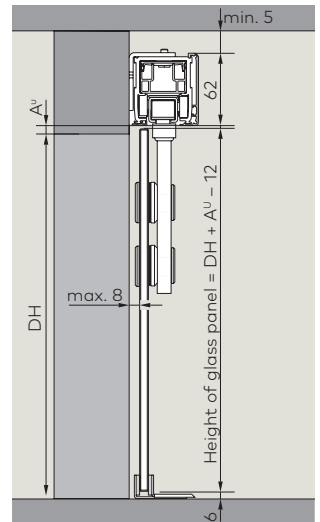
**Wooden door / frame door (on-wall)**



**Glass door / glass clamping rail (on-wall)**



**Glass door / MANET single-point fixings (on-wall)**



	LV1	LV2	LV3	LV1	LV2	LV3	LV1	LV2	LV3
<b>A. Door kits</b>	84000071								
E6/C0				840000-79	-80	-81			84000078
Matt stainless steel design				840000-82	-83	-84			84000077
Stainless steel									84000072
<b>B. Cover and fixing kit</b>									
E6/C0	8400005-1	-2	-3	8400005-1	-2	-3	8400006-1	-2	-3
Matt stainless steel design	8400005-4	-5	-6	8400005-4	-5	-6	8400006-4	-5	-6
Optional shim plate if AW (projection) = 3 to 15 mm	8402012-4	-5	-6	8402012-4	-5	-6	8402012-4	-5	-6
<b>C. CS 80 MAGNEO operator</b>	8401000-1	-2	-3	8401000-1	-2	-3	8401000-1	-2	-3
<b>D. Cover and fixing profiles</b>									
<b>Cover profile for glass-fixing system 62 mm</b>									
E6/C0									
Matt stainless steel design									
<b>Cover profile for glass-fixing system 75 mm</b>									
E6/C0									
Matt stainless steel design									
<b>Internal cover for glass-fixing system 62 mm</b>									
E6/C0									
Matt stainless steel design									
<b>Internal cover for glass-fixing system 75 mm</b>									
E6/C0									
Matt stainless steel design									
<b>Fixing profile for glass-fixing system</b>									
<b>Set for on-glass-wall mounting</b>									
E6/C0									
Matt stainless steel design									

Additional accessories and Article No. please see page 22. \*The system may only be planned and mounted by a properly qualified person.



**The CS 80 MAGNEO is a modular system.**

Combine your system components based on your installation requirements:

CS 80 MAGNEO operator plus door kit and in case of on-wall mounting: plus cover kit and fixing kit. For some system components you must select the correct length version LV1 – LV3. The table shows which system components and kits are required for each way of mounting. Please note the article numbers in the ordering guide below.

The CS 80 MAGNEO operator, the fixing kit and cover kit as well as the door kit with glass clamping rail are available in three different lengths. The required length is determined via the driving path.

- LV1** for driving paths F of up to 875 mm
- LV2** for driving paths F of up to 1,000 mm
- LV3** for driving paths F of up to 1,125 mm

**Driving path F = passage width DB + door panel projection A<sup>B</sup>**

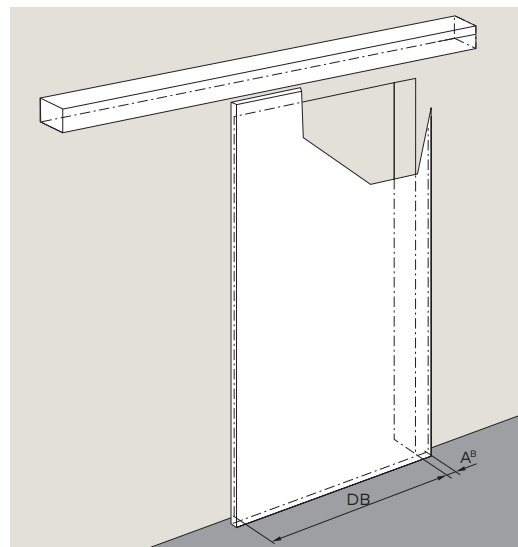
DB =

A<sup>B</sup> =

F =

LV1    LV2    LV3

**Driving path: on-wall mounting**



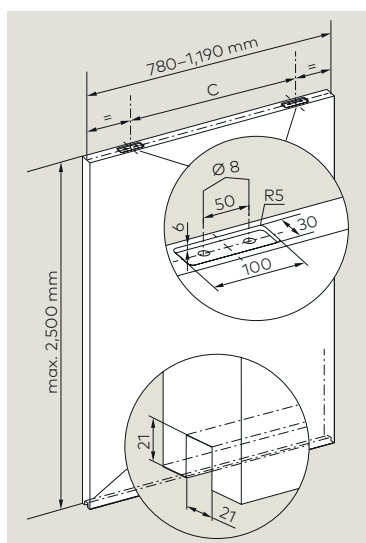
**Glaziers and joiners should keep these dimensions in mind**

**How to order the door panel**

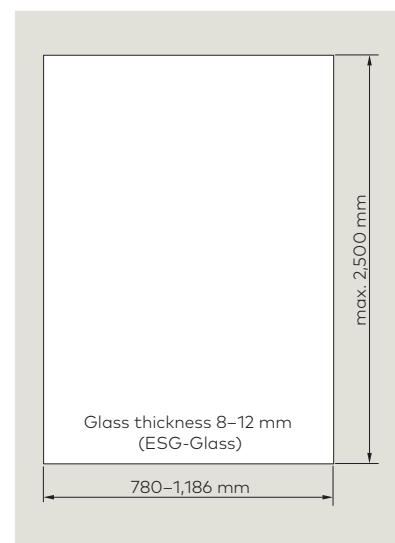
The door panel is not a component of the CS 80 MAGNEO modular system, you may place your order with a glazier or joiner.

- **Door panel width** is freely selectable between 780 mm and 1,190 mm. The door panel projection (A<sup>B</sup>) must however not exceed 65 mm. (See page 8)
- **Door panel height** is freely selectable (max. 2,500 mm) and calculated with the aid of the mounting height of the operator.
- **Glass door panels** have to be made of safety glass and all glass edges have to be rounded off.
- **Door panel weight** from 20 to 80 kg.
- Wooden door panels and glass doors with MANET single-point fixings must be provided with drill holes and recesses before the system is mounted. The required **C-dimension** results from the prevailing length version (LV) of the operator:  
**LV 1:** C = 575 mm  
**LV 2:** C = 700 mm  
**LV 3:** C = 825 mm

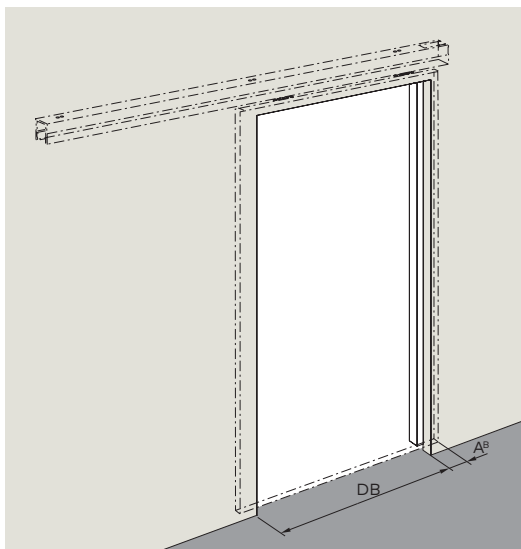
**Preparation of wooden door panel**



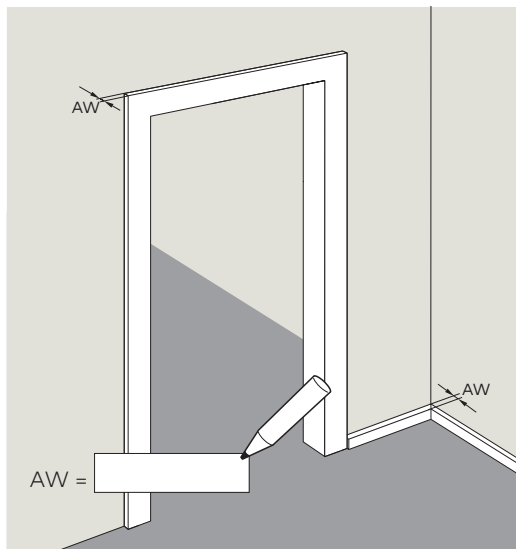
**Glass door panel with glass clamping rail**



**Driving path: in-wall mounting**



**Determining the maximum AW-dimension (projection)**

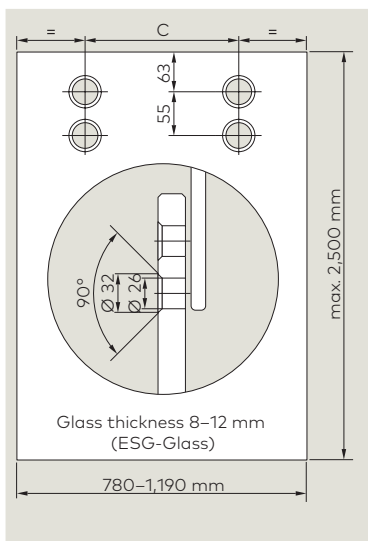


**CS 80 MAGNEO: Risk for the facility operator and risk assessment**

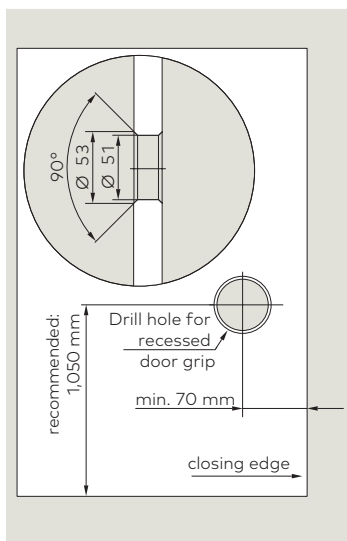
The risk of crushing, shearing, impact and drawing in must not be excluded with automatic doors. When the system is delivered (in Low-Energy-Mode), the CS 80 MAGNEO meets the requirements of DIN 18650 and EN 16005. By complying with these provisions, such as reduced driving speeds and contact forces, the system generally provides a high safety standard so that sensors are not required as a rule. At the discretion of the operator or installer and depending on the spatial conditions and persons using the door, it may be advisable

to use safety sensors even when the system is operated in Low-Energy-Mode, for instance if being used by children or infirm persons. For this purpose, a risk assessment must be carried out by a specialist when the door system is being planned and commissioned. It is at the operator's discretion whether or not a safety device is actually installed. In Full-Energy-Mode the use of additional safety sensors is obligatory.

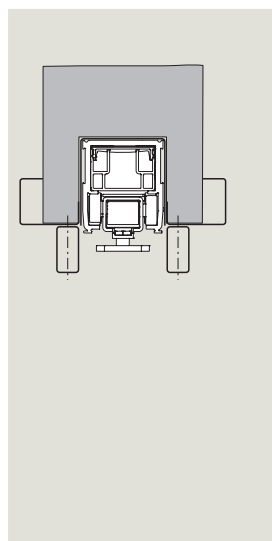
**Preparation of MANET glass door panel**



**Preparation of optional recessed door grip**



**Hints regarding in-wall mounting**



We would recommend covering the door panel connection at the CS 80 MAGNEO operator with profiles so that you will be able to access the operator easily even after the wall has been closed.

## Simple planning for double-leaf systems



With the double-leaf CS 80 MAGNEO system passage widths (DB) from min. 1,500 mm up to max. 2,250 mm can be realised.

- LV1:** DB = 1,500 mm up to 1,750 mm
- LV2:** DB = 1,750 mm up to 2,000 mm
- LV3:** DB = 2,000 mm up to 2,250 mm

### Operator length and driving path

The length of the CS 80 MAGNEO operator depends on the length of the door's driving path (F) – which describes the distance the door has to cover for its opening or closing cycle. For the double-leaf system the driving path F describes the driving path of one door leaf.

Driving path for each door leaf:

Driving path F = passage width DB/2

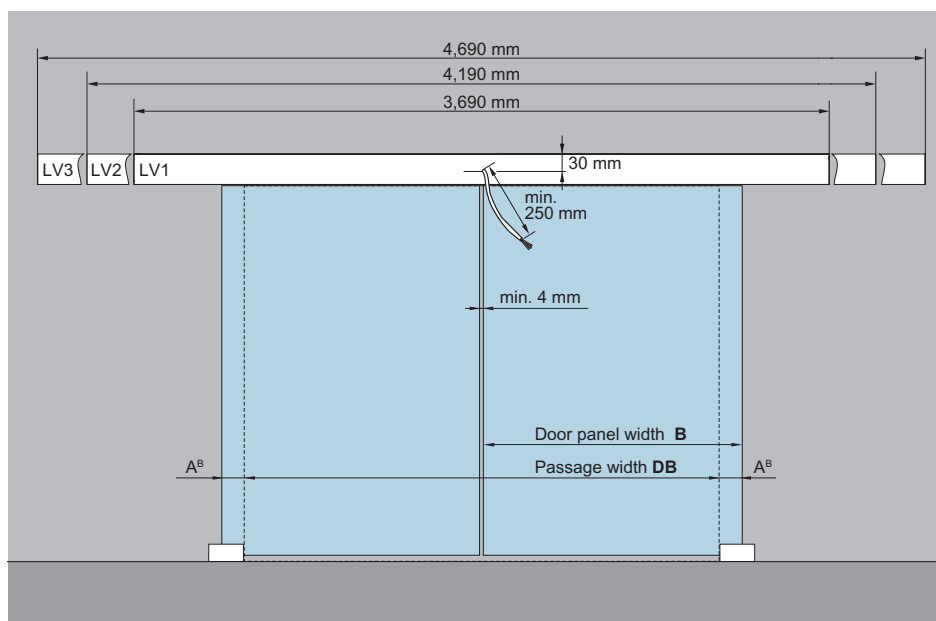
We offer the CS 80 MAGNEO in three different lengths LV 1-3:

- LV1** for driving paths **F** from 750 up to 875 mm each door leaf.
- LV2** for driving paths **F** from 875 up to 1,000 mm each door leaf.
- LV3** or driving paths **F** from 1.000 up to 1,125 mm each door leaf.

### A<sup>B</sup> = door panel projection

The door panel projection is freely selectable. It may however not fall below 40 mm and not exceed 65 mm.

### Space requirements for operator including cover + end caps

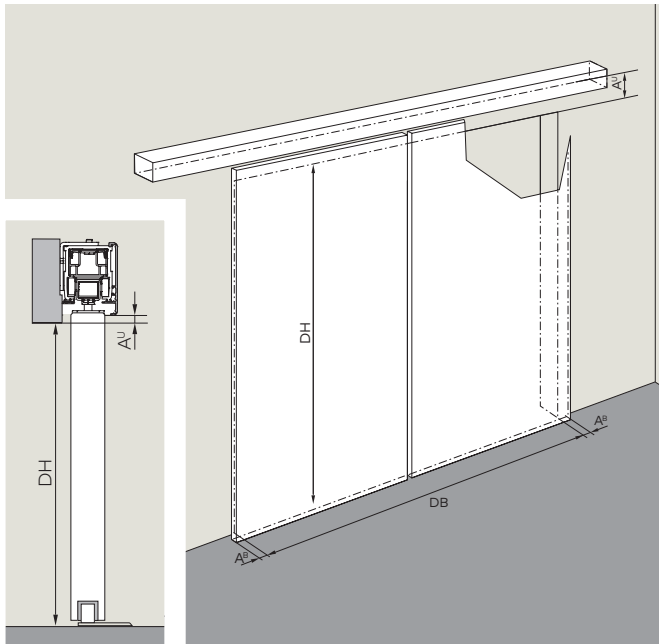


The drawing shows a double-leaf system, the power supply of double-leaf door systems (mains connection 3 x 15 mm<sup>2</sup>) has to be realised in the centre between both operators.

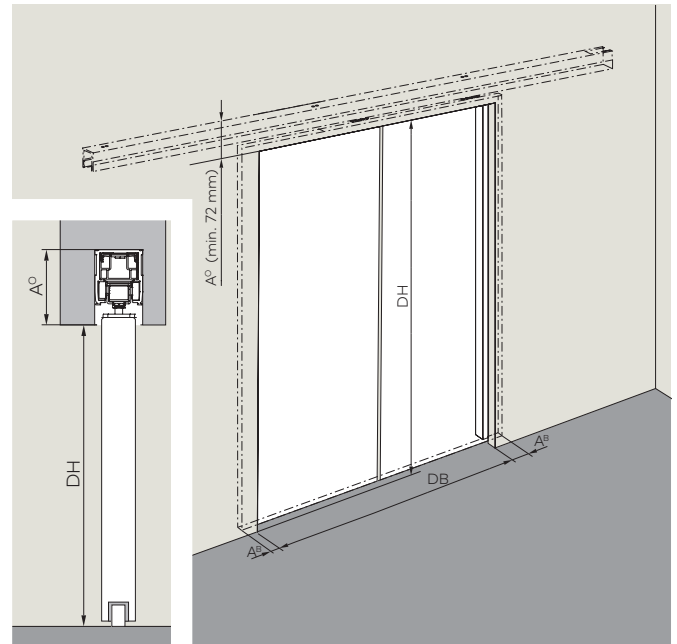


# Reach your target with the proper dimensions

## On-wall mounting



## In-wall mounting



### Power supply

The power supply (mains connection) is positioned in the centre between both operators. The cable that comes out of the wall should at least be 250 mm long. See drawing at bottom of page 16.

### A<sup>U</sup> = Bottom edge of operator

A<sup>U</sup> describes the distance between the bottom edge of the CS 80 MAGNEO operator and the passage. You may select the dimension according to your requirements and will require it when planning your CS 80 MAGNEO as an on-wall mounted version.

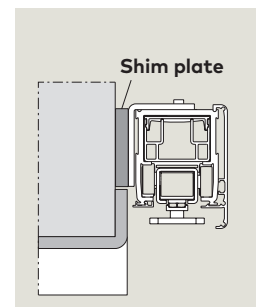
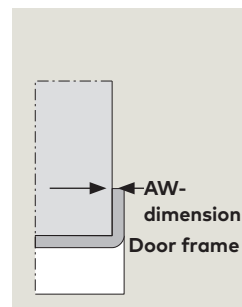
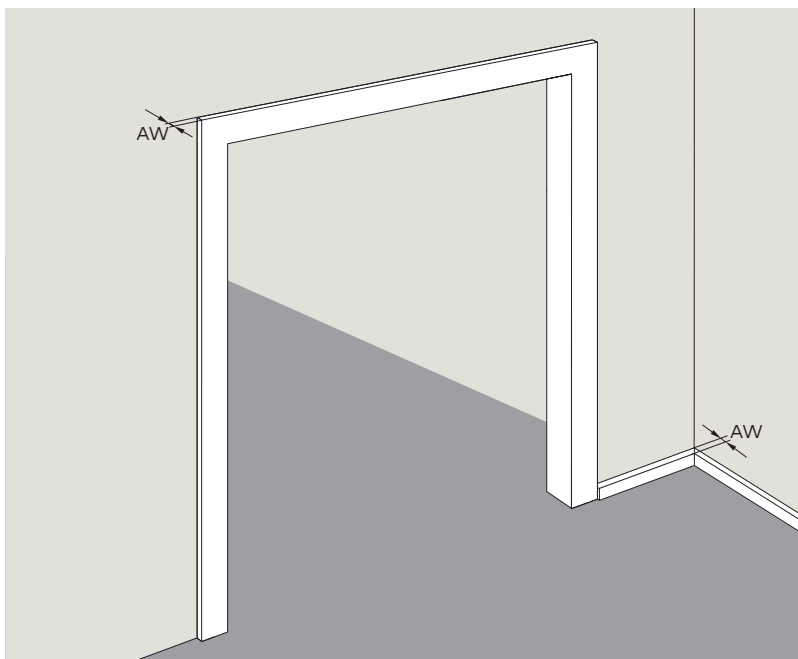
### DH & DB

The passage height DH and the passage width DB have to be determined when planning an automatic CS 80 MAGNEO sliding door system

### A<sup>O</sup> = Upper edge of operator

A<sup>O</sup> describes the distance between the upper edge of the operator and the passage. You may select the dimension according to your requirements and will require it when planning your CS 80 MAGNEO as an in-wall mounted version.

## CS 80 MAGNEO systems with door frame or baseboard projection (AW-dimension)



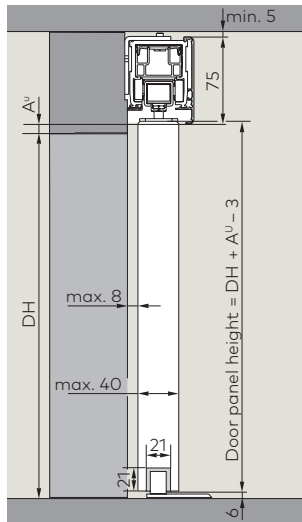
Is there a door frame or baseboard? If so, how big is the projection of the frame/baseboard with regard to the surface of the wall (AW) at its biggest point? In case the AW-dimension (projection) is bigger than 3 mm, you will have to shim the CS 80 MAGNEO operator. dormakaba offers a special shim plate for this purpose. In case the AW-dimension (projection) is bigger than 15 mm, the operator additionally has to be shimmed by others.

## Which components are needed for the double-leaf system?

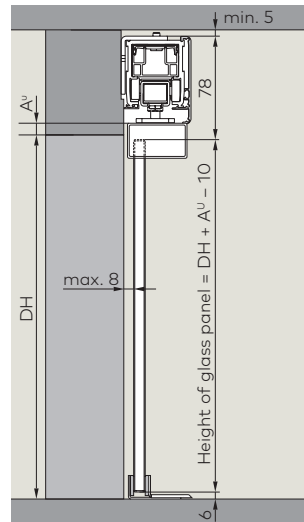
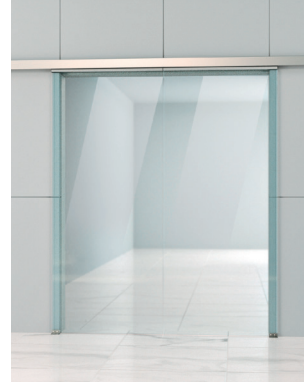
When planning an automatic CS 80 MAGNEO door system, you may for example start with the door panel in order to create a smooth look with regard to the passage or to use an existing door panel.

It is often reasonable to concentrate the planning on the fixing points of the operator as the fixing options provided by others are limited.

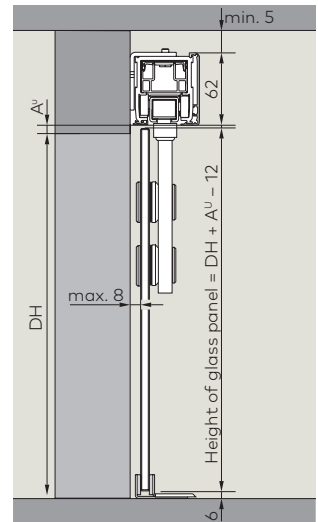
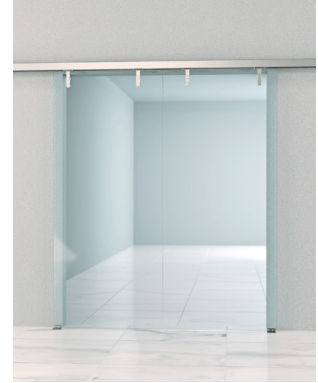
**Wooden door/  
frame door**  
(on-wall)



**Glass door/  
glass clamping rail**  
(on-wall)



**Glass door/  
MANET single-point fixings**  
(on-wall)

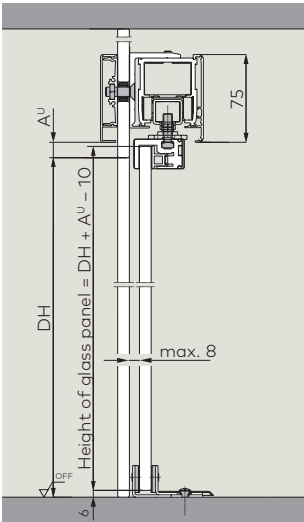


	LV1	LV2	LV3	LV1	LV2	LV3	LV1	LV2	LV3
<b>A. Door kits<sup>2)</sup></b>		84000071							
E6/C0				840000-79	-80	-81			84000078
Matt stainless steel design				840000-82	-83	-84			84000077
Stainless steel									84000072
<b>B. Cover and fixing kit</b>									
Sync-Kit		84020131			84020131				84020131
Mounting angle E6/C0		84000067			84000067				84000067
Mounting angle		84000068			84000068				84000068
Matt stainless steel design									
Internal cover 62/75 mm E6/C0		34003005120			34003005120				34003105120
Internal cover 62/75 mm		34003007120			34003007120				34003107120
Matt stainless steel design									
<b>C. CS 80 MAGNEO Operator<sup>2)</sup></b>	8401000-1	-2	-3	8401000-1	-2	-3	8401000-1	-2	-3
<b>D. Mounting and fixing profiles</b>									
<b>Cover profile for glass-fixing system 62 mm</b>									
E6/C0									
Matt stainless steel design									
<b>Cover profile for glass-fixing system 75 mm</b>									
E6/C0									
Matt stainless steel design									
<b>Fixing profile for glass-fixing system</b>									
<b>Set for on glass wall mounting<sup>2)</sup></b>									
E6/C0									
Matt stainless steel design									

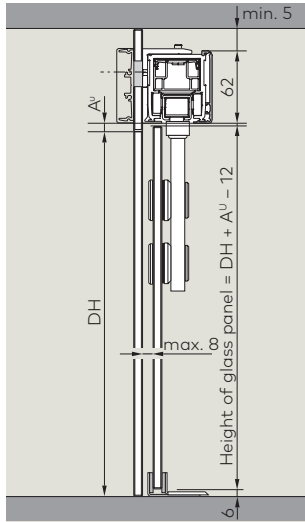
Additional accessories and Article No. please see page 22.

\* The system may only be planned and mounted by a properly qualified person. \*\* Two of each are required for double-leaf systems.

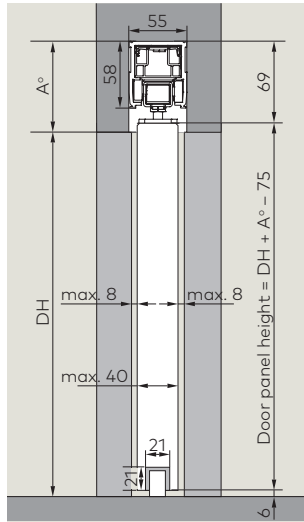
**Glass door/  
glass clamping rail**  
(on glass wall)\*



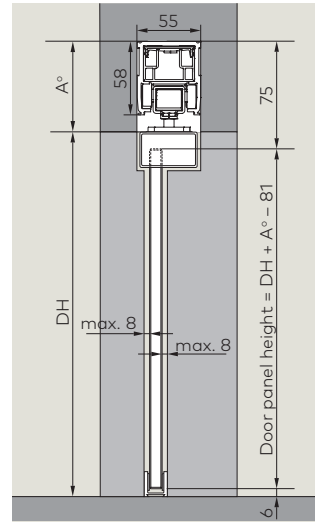
**Glass door/  
MANET single-point fixings**  
(on glass wall)\*



**Wooden door/  
frame door**  
(in-wall)



**Glass door/  
glass clamping rail**  
(in-wall)



LV1	LV2	LV3	LV1	LV2	LV3	LV1	LV2	LV3	LV1	LV2	LV3
840000-79	-80	-81	84000078			84000071			840000-79	-80	-81
840000-82	-83	-84	84000077						840000-82	-83	-84
			84000072								
	84020131		84020131			84020131				84020131	
	84000067		84000067								
	84000068		84000068								
	34003005120		34003105120								
	34003007120		34003107120								
8401000-1	-2	-3	8401000-1	-2	-3	8401000-1	-2	-3	8401000-1	-2	-3
			34002902120								
			34002903120								
	34005102120										
	34005103120										
	34002801120		34002801120								
	84020006		84020006								
	84020007		84020007								

### The CS 80 MAGNEO is a modular system.

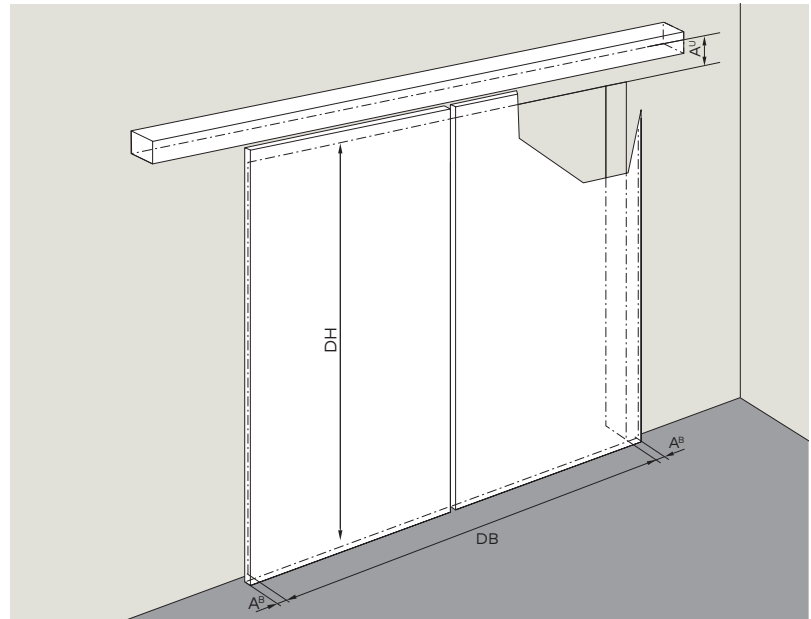
Combine your system components based on your installation requirements: CS 80 MAGNEO operator plus door kit and in case of on-wall mounting: plus cover kit and fixing kit. For some system components you must select the correct length version LV1 – LV3. The table shows which system components and kits are required for each way of mounting. Please note the article numbers in the ordering guide below. The CS 80 MAGNEO operator, the fixing kit and cover kit as well as the door kit with glass clamping rail are available in three different lengths. The required length is determined via the passage width (DB).

**LV1** DB = 1,500 mm up to 1,750 mm

**LV2** DB = 1,750 mm up to 2,000 mm

**LV3** DB = 2,000 mm up to 2,250 mm

### Driving path: on-wall mounting



## Glaziers and joiners should keep these dimensions in mind

### How to order the door panel

The door panel is not a component of the CS 80 MAGNEO modular system, you may place your order with a glazier or joiner.

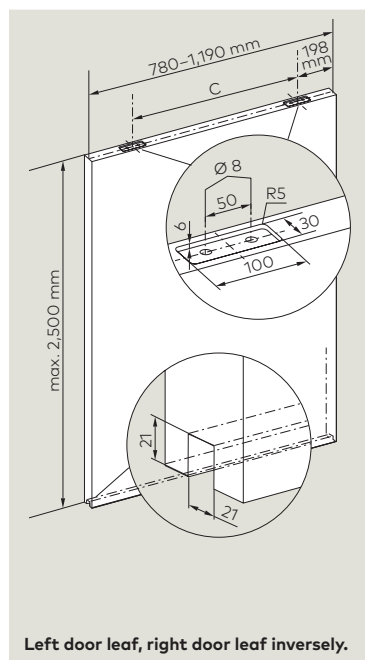
- **Door panel width** is freely selectable between 780 mm and 1,190 mm. The door panel projection (AB) must however not exceed 65 mm. (See page 8)
- **Door panel height** is freely selectable (max. 2,500 mm) and calculated with the aid of the mounting height of the operator.
- **Glass door panels** have to be made of safety glass and all glass edges have to be rounded off.
- **Door panel weight** from 20 to 80 kg.
- **Wooden door panels** and glass doors with MANET single-point fixings must be provided with drill holes and recesses before the system is mounted. The required **C-dimension** results from the prevailing length version (LV) of the operator:

**LV 1:** C = 575 mm

**LV 2:** C = 700 mm

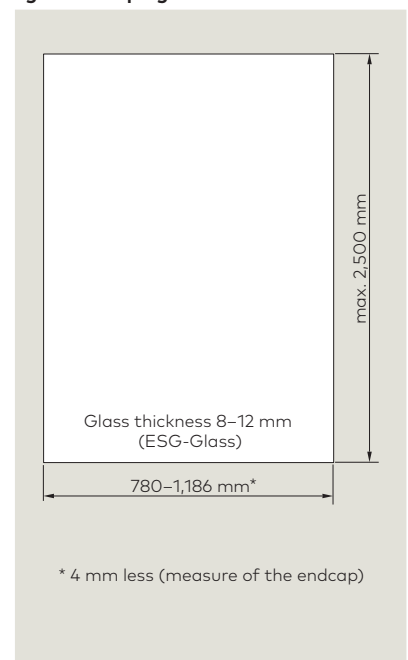
**LV 3:** C = 825 mm

### Preparation of wooden door panel



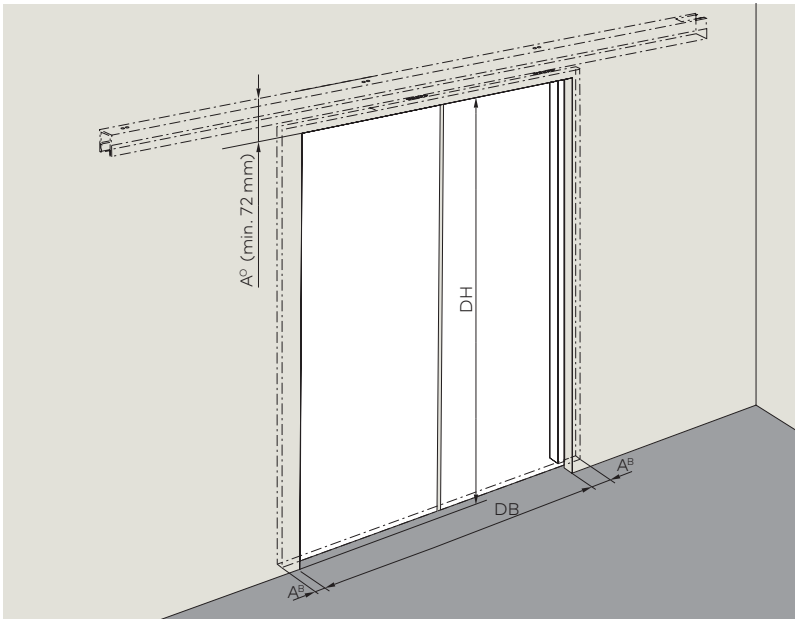
Left door leaf, right door leaf inversely.

### Glass door panel with glass clamping rail



\* 4 mm less (measure of the endcap)

## Driving path: in-wall mounting

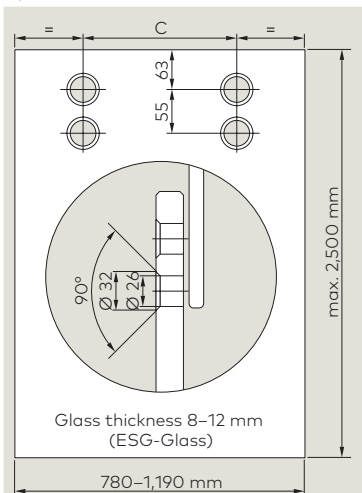


### CS 80 MAGNEO: Risk for the facility operator and risk assessment

The risk of crushing, shearing, impact and drawing in must not be excluded with automatic doors. When the system is delivered (in Low-Energy-Mode), the CS 80 MAGNEO meets the requirements of DIN 18650 and EN 16005. By complying with these provisions, such as reduced driving speeds and contact forces, the system generally provides a high safety standard so that sensors are not required as a rule. At the discretion of the operator or installer and depending on the spatial conditions and persons using the door, it may be

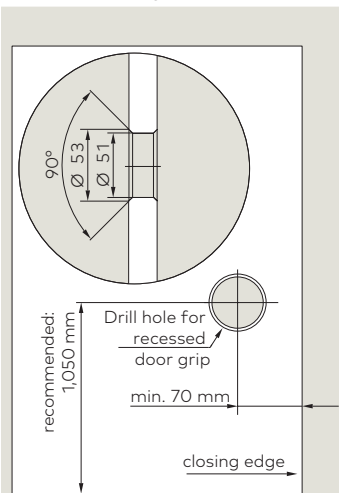
advisable to use safety sensors even when the system is operated in Low-Energy-Mode, for instance if being used by children or infirm persons. For this purpose, a risk assessment must be carried out by a specialist when the door system is being planned and commissioned. It is at the operator's discretion whether or not a safety device is actually installed. In Full-Energy-Mode the use of additional safety sensors is obligatory.

### Preparation of MANET glass door panel

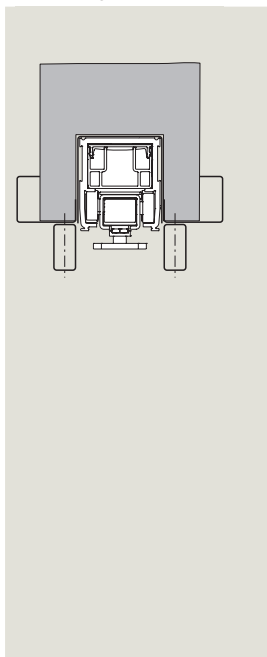


Left door leaf, right door leaf inversely.

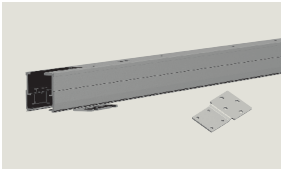
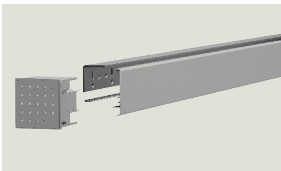
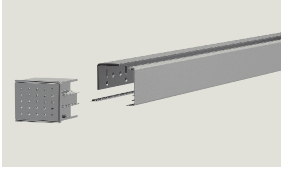
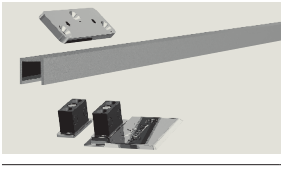
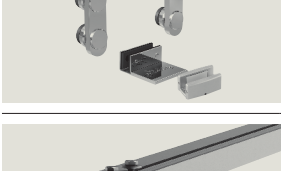

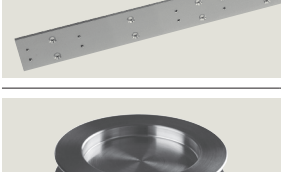


### Preparation of optional recessed door grip



### Hints regarding in-wall mounting









We would recommend covering the door panel connection at the CS 80 MAGNEO operator with profiles so that you will be able to access the operator easily even after the wall has been closed.

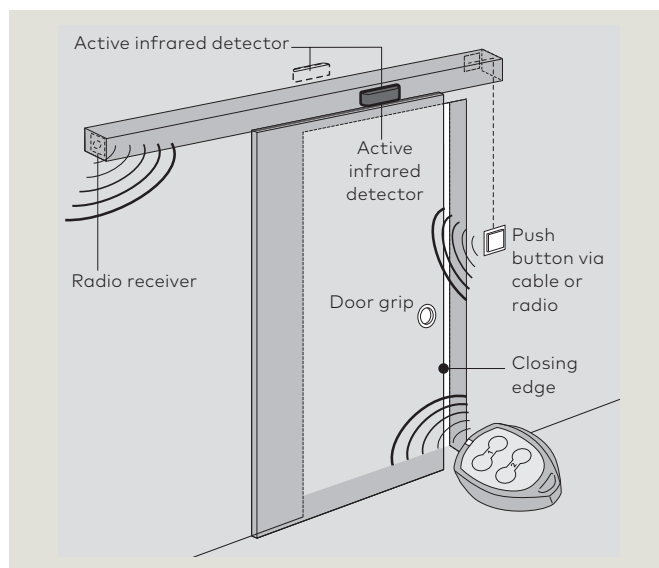
dormakaba system components of the modular system	Article No.	Profiles in stock lengths	Article No.
	<b>CS 80 MAGNEO operator</b> incl. set for in-wall mounting	Mill-finish	34002701120
	<b>LV1</b>	E6/C0	34002702120
	<b>LV2</b>	Matt stainless steel design	34002703120
	USA-version with UL-approval		34002801120
	<b>LV1</b>	Mill-finish	34002901120
	<b>LV2</b>	E6/C0	34002902120
	<b>LV3</b>	Matt stainless steel design	34002903120
	<b>LV1</b>	Mill-finish	34005101120
	<b>LV2</b>	E6/C0	34005102120
	Matt stainless steel design	Matt stainless steel design	34005103120
	<b>LV1</b>	Mill-finish	34003006120
	<b>LV2</b>	E6/C0	34003005120
	<b>LV3</b>	Matt stainless steel design	34003007120
	<b>LV1</b>	Mill-finish	34003106120
	<b>LV2</b>	E6/C0	34003105120
	<b>LV3</b>	Matt stainless steel design	34003107120
	<b>LV1</b>	Mill-finish	34003401120
	<b>LV2</b>	E6/C0	34002502120
	<b>LV3</b>	Mill-finish	34003106120
	<b>LV1</b>	E6/C0	34003105120
	<b>LV2</b>	Matt stainless steel design	34003107120
	<b>LV3</b>	Mill-finish	34003106120
	<b>LV1</b>	E6/C0	34003105120
	<b>LV2</b>	Matt stainless steel design	34003107120
	Aluminium profil, mill-finish	Distance profile	34003401120
	<b>LV1</b>	Operator profile	34002502120
	<b>LV2</b>	Accessories: Operator and door panel	Article No.
	<b>LV3</b>	Set for in-wall mounting	84020002
	<b>LV1</b>	Set for on-wall mounting	LV1 84020003
	<b>LV2</b>		LV2 84020004
	<b>LV3</b>		LV3 84020005
	<b>LV1</b>	Set for on-wall mounting (for glass walls)	E6/C0 84020006
	<b>LV2</b>		Matt stainless steel design 84020007
	<b>LV3</b>	Mains cable for	
	<b>LV1</b>	Germany 230 V	84020040
	<b>LV2</b>	UK 230 V	84020041
	<b>LV3</b>	USA 115 V	84020042
	<b>LV1</b>	Italy 230 V	84020043
	<b>LV2</b>	Denmark 230 V	84020044
	<b>LV3</b>	Switzerland 230 V	84020045
	<b>LV1</b>	Australia 230 V	84020046
	<b>LV2</b>	South-Africa 230 V	84020047
	<b>LV3</b>	End caps	
	<b>LV1</b>	Height 62 mm	Mill-finish 84020070
	<b>LV2</b>		E6/C0 84020071
	<b>LV3</b>		Matt stainless steel design 84020072
	<b>LV1</b>	Height 75mm	Mill-finish 84020073
	<b>LV2</b>		E6/C0 84020074
	<b>LV3</b>		Matt stainless steel design 84020075
	<b>LV1</b>		
	<b>LV2</b>		
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Accessories: Operator and door panel	Article No.
Cover profile set for wall connection	84020090
Guide rail for wooden door panels 1,125 mm	84020112
<b>Floor guide for in-wall mounting</b>	
For wooden door panels	84020123
For glass door panels	80731600099
<b>CS 80 MAGNEO locking device</b>	84020130
<b>Floor guide on metal sheet (frame)</b>	92212001
<b>External floor guide rail (glass)</b>	33438001150

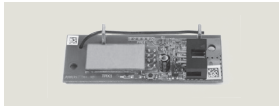
Additional items for double-leaf systems	Article No.
Sync kit	84020131
<b>Mounting angle 4,600 mm</b>	
E6/CO	84000067
Matt stainless steel design	84000068
<b>Cover profile</b>	
E6/CO	34005102120
Matt stainless steel design	34005103120

Pushbuttons and program switches	Article No.
	<b>Pushbutton, flush-mounted design, white System 55</b> 19144701170
	<b>Program switch EPS-S3</b> 16605501150
	<b>Internal program switch</b> 16610601175 (no picture)


Framework programm for system components	Article No.
	<b>Cover frame single</b> 05214233332
	<b>Cover frame double</b> 05214333332
	<b>Cover frame triple</b> 05214433332
	<b>Cover frame quadruple</b> 05214533332



**Comfort switch with BRC radio technology** **Article No.**

	<b>BRC-R receiver</b> 29302002
--	--------------------------------

**Additional set of radio switches** 84020081  
(always required for radio systems, no picture)

	<b>BRC-H handheld transmitter</b> 29304001
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	<b>BRC-W large-surface pushbutton</b> 29301005
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**Active infrared detectors** **Article No.**

	<b>Combination sensor IXIO-DT1</b>
	black 86800001
	silver 86800002
	<b>Combination sensor IXIO-DT3</b>
	black 86800004
	silver 86800005
	white 86800006

	<b>Safety curtain IXIO-ST</b>
	black 86800010
	silver 86800011
	white 86800012

# Four steps to create your door system.

Then everything will  
work automatically.

---

## 1. Measuring

Measure the passage and the required dimensions on site. Please consider the CS 80 MAGNEO planning aid leaflet to determine all important dimensions. If you are interested in this leaflet, please contact your dormakaba specialist dealer or visit us on the internet: [www.dormakaba.com](http://www.dormakaba.com).

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## 2. Planning

Please determine the size of the planned door panel/door, the required length version LV and the position of the CS 80 MAGNEO. The information on pages 8 to 11 in this brochure will help you.

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## 3. Select system components

The CS 80 MAGNEO is a modular system. The table on pages 12-13 indicates the required system components for all ways of mounting. Please enter the article numbers on the form on the back of this paper.

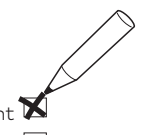
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## 4. Order system components and door panels

Place an order for the desired CS 80 MAGNEO components with your authorised dormakaba dealer. Please contact the glazier or joiner to order the suitable door panel. The technical specifications for the door panel on pages 10 and 11 will help you during the placement of your order.



# Planning guide



## 1. What kind of mains connection would you prefer?

- Fixed 230 V connection ..... Standard equipment
- 230 V mains cable .....

## 2. How would you like to open and close the door?

- Automatic activation (opening) as soon as the door panel is pushed by hand (Push&Go)..... Standard equipment
- Recessed door grip for door panel (recommended with Push&Go Function).....
- Automatic closing after a certain time (adjustable)..... Standard equipment
- Manual opening and closing (in case of power failure)..... Standard equipment
- Automatic activation (opening) via pushbutton
  - a. Connected via cable.....
  - b. Connected via radio.....
- Automatic activation (opening) via motion detector.....
- Automatic opening via hand held radio control.....

## 3. How would you like to adjust the function programs (Off, Automatic, Permanent Open)?

- Adjustment of function programs via internal program switch (located at end cap, only with on-wall mounting).....
- Adjustment of "Permanent Open Function" in manual mode..... Standard equipment

## 4. Do you require safety or presence sensors to safeguard the closing edges?

The limited driving speeds and the low contact force provide a high safety standard when the system is operated in the standard "Low-Energy-Mode" (system status of CS 80 MAGNEO on delivery). A risk assessment must be carried out during planning and commissioning to determine whether the use of additional sensors is required. The installation of additional sensors is optional and lies in the discretion of the facility operator. If the CS 80 MAGNEO is operated in extended "Full-Energy-Mode", the closing edges have to be additionally protected. The respective safety equipment has to be installed by a specialist for automatic door systems.

- Touch sensitive closing edge safety according to EN 16005, DIN 18650, ANSI and BSI..... Standard equipment
- Additional sensors (has to be installed by a specialist).....

## 5. What is the structural situation at the installation area?

- Please measure the passage width DB..... Passage width DB =  mm
- Please measure the passage height DH..... Passage height DH =  mm
- Are there any doorframes or baseboards?
- If so, please sign in the AW-dimension..... AW =  mm

## 6. Please define the distance between doorway and operator.

- a. at **on-wall mountings** up to lower edge of the operator A<sup>U</sup>.....distance A<sup>U</sup> =  mm
- b. at **in-wall mountings** up to top edge of the operator A<sup>O</sup>.....distance A<sup>O</sup> (min. 72 mm) =  mm

## 7. What is the size of the door panel?

### a. You don't know the dimensions of the door panel yet?

Please determine the door panel size in three steps and sign in the results in the gaps below.

1. You can freely choose the door panel projection A<sup>B</sup> between 40 and 65 mm.
2. Calculate the door panel width **B = DB + 2 x A<sup>B</sup> or DB / 2 + A<sup>B</sup>** for double-leaf systems.
3. Calculate the height of the door panel **H** for:

	<b>On-wall mounting</b>	<b>In-wall mounting</b>
at a		
<b>Wooden door</b>	H = DH + A <sup>U</sup> - 3 mm	H = DH + A <sup>O</sup> - 75 mm
<b>Glass door with glass clamping rail</b>	H = DH + A <sup>U</sup> - 10 mm	H = DH + A <sup>O</sup> - 81 mm
<b>Glass door with MANET single point fixings</b>	H = DH + A <sup>U</sup> - 12 mm	

### b. You already know the dimensions of the door panel?

1. Please sign in the door panel height **H** and the door panel width **B** in the gaps below.
2. Calculate the door panel projection **A<sup>B</sup> = (B-DB)/2 or A<sup>B</sup> = B -(DB/2)** for double-leaf systems.

- Door width **B (min. 780 mm, max. 1,190 mm)**... =  mm
- Door height **H (max. 2,500 mm)** ..... =  mm
- Door panel projection **A<sup>B</sup> (max. 65 mm)** ..... =  mm

## 8. Which design fits to your furnishings (on-wall mounting)?

- a. Individual request on surface area (extra charge).....
- b. dormakaba E6/CO suitable for all products of dormakaba.....
- c. Matt stainless steel design suitable special for all products of the dormakaba interior glass products.....

## 9. Locking device .....

## notes





**Door  
Hardware**



**Electronic  
Access & Data**



**Mechanical  
Key Systems**



**Lodging Systems**



**Entrance  
Systems**



**Interior Glass  
Systems**



**Safe Locks**



**Service**

**dormakaba UK and Ireland**

Wilbury Way

Hitchin

Herts

SG4 0AB

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[www.dormakaba.co.uk](http://www.dormakaba.co.uk)